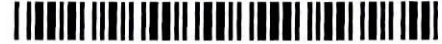




Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

21 May
D4404-7
Job Sheet 177718



Part No: D4404-7

Job Qty: *4 ea*

Part Name: Cushion, Upper Side



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/17/18

Job Tracking No:

Due Date: 5/21/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B SHEET 4 IPP rev. A 11.10.12 new Issue DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		5/21/18	0.00	0.00	Start Up Waterjet		<i>SC 18/05/17</i>
100	Waterjet	2 pcs		5/21/18	0.00	0.10	Waterjet1		<i>SC 18/05/17</i>
120	QC	2 pcs		5/21/18	0.00	0.00	QC2 Waterjet-4		<i>SC 18/05/17</i>
140	QC	2 pcs		5/21/18	0.00	0.00	QC8-7		<i>6 MAY 22 2018</i>
150	Packaging	2 pcs		5/21/18	0.00	0.00	Packaging3 Large Fab	<i>St 08/05/18</i>	<i>6 MAY 22 2018</i>
160	QC21-SA	2 Ea		5/21/18	0.00	0.00	QC21		<i>9-89</i>

Part Op Descriptions: 100 - 1-Cut as per Dwg Dwg Rev: *B* Prog Rev: *B* 2-Deburr if necessary

DAS
21 MAY 22 2018
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MNEO60S.063	Neoprene Sheet 0.063	6 sf (3 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MNEO60S.063	6	331	0

Part Specifications

Specifications could not be found.

Plex 5/17/18 8:44 AM Dart.lajeunesse.marie



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-6200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S072380



Part: D4404-7

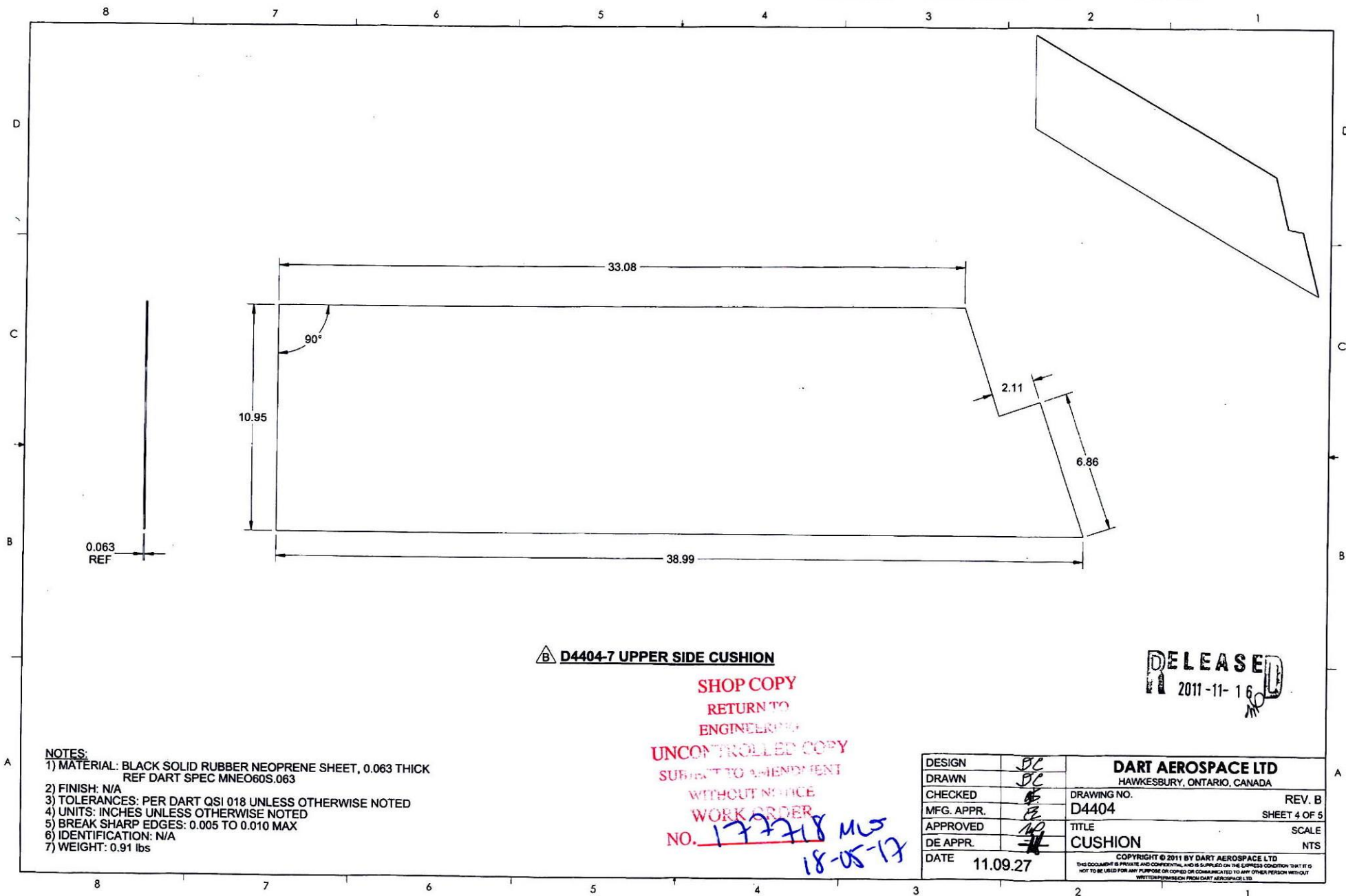
Job No: 177718

Serial No/Batch: S072380

Revision: B

Inspector:

Date: 05/17/10



D4404-7 UPPER SIDE CUSHION

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 177718 ML5
18-05-17

RELEASED
2011-11-16

NOTES:

- 1) MATERIAL: BLACK SOLID RUBBER NEOPRENE SHEET, 0.063 THICK
REF DART SPEC MNE060S.063
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.91 lbs

DESIGN	BC	DART AEROSPACE LTD	
DRAWN	BC	HAWKESBURY, ONTARIO, CANADA	
CHECKED	BE	DRAWING NO.	REV. B
MFG. APPR.	BE	D4404	SHEET 4 OF 5
APPROVED	BE	TITLE	SCALE
DE APPR.	BE	CUSHION	NTS
DATE	11.09.27	COPYRIGHT © 2011 BY DART AEROSPACE LTD	
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